

## Microfluidic reactors for photocatalytic water purification

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Ning Wang,<sup>ab</sup> Xuming Zhang,<sup>\*ab</sup> Yu Wang,<sup>b</sup> Weixing Yu<sup>c</sup> and Helen L. W. Chan<sup>b</sup>

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Photocatalytic water purification utilizes light to degrade the contaminants in water and may enjoy many merits of microfluidics technology such as fine flow control, large surface-area-to-volume ratio and self-refreshing of reaction surface. Although a number of microfluidic reactors have been reported for photocatalysis, there is still a lack of a comprehensive review. This article aims to identify the physical mechanisms that underpin the synergy of microfluidics and photocatalysis, and, based on which, to review the reported microfluidic photocatalytic reactors. These microreactors help overcome different problems in bulk reactors such as photon transfer limitation, mass transfer limitation, oxygen deficiency, and lack of reaction pathway control. They may be scaled up for large-throughput industrial applications of water processing and may also find niche applications in rapid screening and standardized tests of photocatalysts.

## 1 Introduction

Water purification is of paramount importance to modern society due to the increasing demands for clean water and the

deteriorating water supply as a result of pollution and climate change. Reclamation and reuse of wastewater could immediately increase water resources. However, many dissolved toxic chemicals (such as dyes, pesticides, detergents) in wastewater cannot be treated efficiently by the prevailing physical, chemical and biological water treatment methods.<sup>1–3</sup> As a result, the already-treated wastewater still contains some residual contaminants and is usually discharged into rivers and seas for natural decomposition, causing a huge waste of water resources and also posing a threat to environment. Photocatalytic water purification stands out as a promising remedial solution since it can decompose/mineralize a wide range of

<sup>a</sup> The Hong Kong Polytechnic University Shenzhen Research Institute, Shenzhen, PR China

<sup>b</sup> Department of Applied Physics, The Hong Kong Polytechnic University, Hong Kong SAR, China. E-mail: [apzhang@polyu.edu.hk](mailto:apzhang@polyu.edu.hk); Fax: +852 23337629; Tel: +852 34003258

<sup>c</sup> State Key Laboratory of Applied Optics, Changchun Institute of Optics, Fine Mechanics and Physics, Chinese Academy of Sciences, Chang Chun, PR China



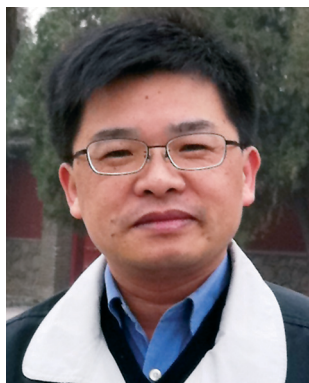
Ning Wang

Ning Wang received a BS (2006) in Material Physics and MS (2009) in Material Science from Wuhan University of Technology. He then worked as a research assistant for about two years in the Department of Applied Physics, Hong Kong Polytechnic University, where he is currently a PhD candidate. His research mainly focuses on the fabrication of microreactors and their applications in photocatalytic water treatment.



Xuming Zhang

Xuming Zhang is currently an Assistant Professor with the Department of Applied Physics, Hong Kong Polytechnic University. He received a BEng degree in Precision Mechanical Engineering in 1994 from the University of Science & Technology of China, and MEng degree in Optical Instrumentation in 1997 from Shanghai Institute of Optics & Fine Mechanics, the Chinese Academia of Science. His PhD degree was awarded by Nanyang Technological University in 2006. He has published 60 journal articles and 100 conference papers. His research interests include microfluidics, photonics and energy.



Yu Wang

*Yu Wang received a BSc, MSc and PhD from Tsinghua University, China. He is currently an associate professor with the Hong Kong Polytechnic University. His research focuses mainly on smart nanomaterials, multiferroics and micro/nanofluidic systems integrated with functional materials. He has published over 200 journal papers and holds 11 patents.*



Weixing Yu

*Weixing Yu is currently the Professor of Optics at Changchun Institute of Optics, Fine Mechanics and Physics (CIOMP), Chinese Academy of Sciences. He received his BSc from Northwestern Polytechnical University, and MSc from CIOMP and PhD from Nanyang Technological University in 1998, 2001 and 2005, respectively. Before he joined CIOMP, he was a senior engineer at APS Ltd of Singapore from 2004–2005 and a research associate at the Microsystem Engineering Research Center in Heriot-Watt University from 2006 to 2009. His current research interests include micro/nanophotonics, plasmonic nanolithography, micro/nanofabrication and IC packaging.*



Helen L. W. Chan

*Helen L. W. Chan received a BSc and MPhil in physics from Chinese University of Hong Kong in 1970 and 1974 and received a PhD from Macquarie University, Australia, in 1987. She was a research scientist in CSIRO Division of Applied Physics, Australia for four years and a senior acoustic engineer at GEC-Marconi for one year before she returned to HK in 1992. She is currently Chair Professor and Associate Dean of the Faculty of Applied*

*Science and Textiles at the Hong Kong Polytechnic University. She has published 7 book chapters, 700 papers and 27 patents in smart materials and devices and microfluidics.*

organic pollutants into innocuous products (e.g., CO<sub>2</sub>, H<sub>2</sub>O) under the irradiation of UV or sunlight.<sup>3–6</sup> In recent years, a variety of photocatalytic reactors have been reported for water treatment.<sup>3,7–11</sup> But the efficiency is still limited due to many technical challenges such as mass transfer limitations, photon transfer limitations, recombination of photo-excited electrons and holes, and low selectivity of photocatalysts to visible light. Microfluidics, especially its subarea – optofluidics, may provide a quick solution to these problems.

Optofluidics is an emerging field that aims to synergize optics/photonics and microfluidics to leverage the specific advantages of both disciplines.<sup>12,13</sup> It has inspired the creation of many new devices for biological sensing and chemical analysis,<sup>14,15</sup> imaging,<sup>16–18</sup> optical manipulation of particles,<sup>19</sup> energy conversion,<sup>20,21</sup> and photonic systems.<sup>22,23</sup> Recently, some studies have started to explore the use of optofluidic

devices to capture and control solar energy based on a fluidic process.<sup>24–32</sup> Among the foci of studies is photocatalytic water purification.<sup>33–38</sup> In fact, photocatalytic water purification is naturally an optofluidic system since it shares the same features as optofluidics: light, fluid and their interaction.<sup>34</sup> In this review, “optofluidics” and “microfluidics” are used interchangeably as a microfluidic photocatalytic reactor is naturally an optofluidic reactor.

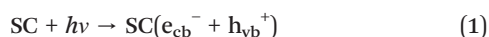
At a first glance, microfluidics and water purification seem in contradiction since the former is designed to deal with small volumes of solutions while the latter requires large throughput. This mismatch can be bridged by scaling up the microreactors. Or alternatively, using the microreactors for application scenarios that do not need high throughput but require repetitive tests, for example, quick tests of the photocatalysts, optimization of the operating conditions and

rapid screening of various photocatalysts. Compared with the conventional bulk reactors that involve large reaction plates and complicated fluidic tubing, the use of microfluidics introduces immediate benefits such as small consumption of photocatalyst materials and water samples, precision control of flow states and short test times. Moreover, the microfluidics has a more profound influence on the photocatalytic reactions in various aspects such as mass transport, photon delivery, reaction site cleaning, new functionalities, and many others (to be elaborated in section 4).

The following review will start with a brief introduction to the mechanism of photocatalysis, followed by an explanation of the major problems of current photocatalytic reactors. Then benefits of microfluidics to photocatalysis will be elucidated. Next, representative designs of microfluidic reactors will be discussed in detail, with the emphasis on how they help solve the existing problems of photocatalysis. Finally, niche applications of microfluidic reactors and further research will be projected.

## 2 Basic mechanisms of photocatalysis

Photocatalysis can be regarded as a series of oxidation and reduction reactions induced by photo-excited electrons and holes.<sup>4,39,40</sup> The mechanism is shown in Fig. 1. Generally, an incoming photon with energy  $h\nu \geq E_0$  is absorbed by semiconductor photocatalysts (SC, e.g.,  $\text{TiO}_2$ ,  $\text{ZnO}$ ) to excite an electron to the conduction band, leaving a hole in the valence band. And the activation equation can be expressed by

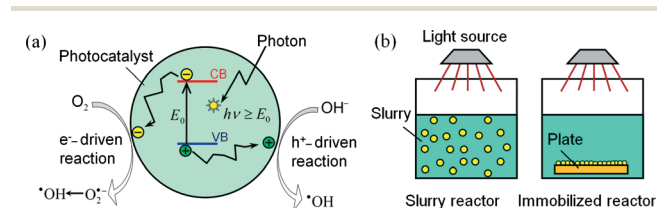


Here  $E_0$  is the bandgap of the semiconductor photocatalyst, e.g.,  $E_0 = 3.2$  eV for anatase  $\text{TiO}_2$ , corresponding to the wavelength  $\lambda = 387$  nm.

The excited holes can migrate to the surface of the SC and then oxidize the adsorbed reactants *via* the reactions as expressed below,<sup>41</sup>

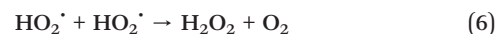


This represents the hole-driven oxidation pathway.



**Fig. 1** (a) Basic principles of photocatalysis. The semiconductor photocatalytic nanoparticle absorbs a photon and excites an electron-hole pair. The electron and hole then migrate to the surface and initiate the reduction and/or oxidation to decompose the water contaminants. (b) Typical bulk reactor designs – slurry reactor and immobilized reactor.

Similarly, the excited electrons can migrate to the surface of the SC too and thus can initiate a reduction reaction (e.g.,  $\text{Hg}^{2+} + 2\text{e}^- \rightarrow \text{Hg}^0$ ). Alternatively, the electrons can be captured by dissolved  $\text{O}_2$  molecules and can also contribute to the oxidation through different pathways,<sup>41</sup>



These form the electron-driven oxidation pathway. It is noted that the production of hydrogen peroxide (eqn (6)) provides much more hydroxyl radicals (eqn (7)), which have super oxidative ability in aqueous solution. Although both electrons and holes can lead to oxidation, some research studies have found that the electron-driven oxidation is apparently more efficient in degrading some organic contaminants (e.g., methylene blue dye).

## 3 Major limitations of current photocatalytic reactors

Currently, photocatalytic water purification is facing several major limitations, such as *low mass transfer efficiency*, *low photon transfer efficiency* and *deficiency of dissolved oxygen*.<sup>4,36</sup> The mass transfer efficiency affects how easily the contaminant particles are moved to the photocatalyst surface (mostly determined by the surface area per unit volume, namely, SA:V) and how fast the redox products are removed (affected by the desorption, diffusion and stirring). The photon transfer refers to how the photons are delivered to the photocatalyst reaction sites, a uniform irradiation is often required for better utilization of the photons.<sup>4,7,42</sup> For the dissolved oxygen, the electron-driven oxidation consumes oxygen, and thus the limited concentration of naturally dissolved oxygen in water (typically  $10 \text{ mg l}^{-1}$  at room temperature and 1 atmosphere) would affect the photodegradation.

Undoubtedly, reactor designs play a crucial role in tackling these limiting factors of photocatalysis and have attracted numerous efforts in the last thirty years,<sup>7,8</sup> leading to a number of innovative reactor designs such as packed bed photoreactors,<sup>9</sup> fluidized bed reactors,<sup>10,11</sup> thin film bed sloping plate reactors,<sup>3</sup> and many others. Most are referred to as bulk reactors due to the large dimensions of the reactor systems. Generally, the bulk reactors can be classified into two main types, depending on the formation of the photocatalysts: (1) *slurry reactor*, in which the photocatalyst nanoparticles are suspended in water samples to form a slurry (see Fig. 1(b)); and (2) *immobilized reactor*, in which the photocatalyst is immobilized on the substrates in the form of a film coating



(see Fig. 1(b)). The former has a large SA:V and enjoys fast mass transfer, but the absorption and scattering by the suspended photocatalyst nanoparticles cause a non-uniform distribution of light and thus low photon transfer. In addition, the suspended nanoparticles need to be filtered out after the purification, increasing the operational difficulties. In contrast, the latter type has good photon transfer and no need for post-filtration, but the low SA:V causes a slow mass transfer.

Various reactors have been attempted to break these limitations. For example, spin disc reactors<sup>43</sup> were designed to overcome the mass transfer limitation, optical fiber based reactors<sup>44–46</sup> were used to tackle the photon transfer limitation, and some reactors injected H<sub>2</sub>O<sub>2</sub> or O<sub>2</sub> to solve the oxygen deficiency.<sup>47,48</sup> However, most of them aim at either one aspect or two, but none could remove all the limitations.

## 4 Benefits of microfluidics to photocatalysis

Microfluidics technology employs microstructures to handle small volumes of fluids and exhibits remarkable capabilities in fine flow control, wide tunability and parallel analysis.<sup>49–51</sup> Its great success in bioanalysis and drug discovery has triggered a boom in research to apply microfluidics to other areas, one of which is photocatalysis.

Microfluidics could bring in many benefits to photocatalysis. The prominent ones are described below.

(1) **Large surface area:** Microfluidic structures have inherently large SA:V due to the small volume of fluid,<sup>33–36,42,48,52–75</sup> typically in the range of 10 000–300 000 m<sup>2</sup> m<sup>-3</sup>, at least two orders of magnitude larger than the bulk reactors (typically <600 m<sup>2</sup> m<sup>-3</sup>).<sup>7,8,40,46</sup> For this reason, significant enhancement of the reaction rate has been observed in microfluidic reactors (called *microreactors* hereafter) as compared to bulk reactors. It is noted that SA:V here refers to the nominal surface area of the water sample over the water volume. For a microreactor with a rectangular bottom and a height  $h$ , it has SA:V = 1/ $h$ . In an real microreactor, SA:V could be much larger if the photocatalyst film is nanoporous.

(2) **Short diffusion length:** The microfluidic layer is typically very thin (10–100  $\mu$ m), making it easy for the organic pollutants to diffuse to the reaction surface.

(3) **Uniform residence time:** The flow in microfluidic structures is typically laminar. This is not ideal for diffusion, but it ensures almost the same residence time (*i.e.*, the time for the water sample to flow through the reactor, equivalent to the photocatalytic reaction time) and thus an equal level of degradation for different parts of the microflows. As the reaction rate (*i.e.*, the percentage of pollutants converted per unit time) decreases with longer residence time,<sup>34</sup> an even distribution of residence time helps maximize the throughput (the processed water volume per unit time) at a targeted degradation percentage (*i.e.*, how much percent is degraded<sup>41</sup>).

(4) **Uniform irradiation:** The microreactors usually have an immobilized photocatalyst film under the thin layer of fluid, resulting in an almost uniform irradiation over the whole reaction surface and thus a high photon efficiency. This is because the reaction rate constant of semiconducting photocatalysts is usually proportional to the square root of power density.<sup>4</sup>

(5) **Short reaction time:** The combination of above factors drastically improves the reaction speed and thus shortens the reaction time. In microreactors, it takes only several to tens of seconds to obtain significant degradation (*e.g.*, 90% degraded),<sup>34–36</sup> whereas the bulk reactors usually need several hours.<sup>64</sup>

(6) **Self-refreshing effect:** The running fluid naturally refreshes the reaction surface, which helps move away the reaction products and increases the stability of the photocatalysts. In bulk reactors, typically the activity of photocatalysts degrades noticeably after 10 runs of photocatalytic reactions,<sup>7,8,40,46</sup> whereas in microreactors the photocatalysts can easily last for several hundred runs of reactions.<sup>36</sup>

(7) **Optimization of operating conditions:** The fine control of fluids enables the optimization of the operating conditions for photocatalysis. For instance, by slowing down the flow rate and/or disturbing the laminar flows, the microreactors could clean most of the contaminants in one run, without resorting to the recirculation of flows, which is a common practice in bulk reactors.<sup>7,8,40,46</sup>

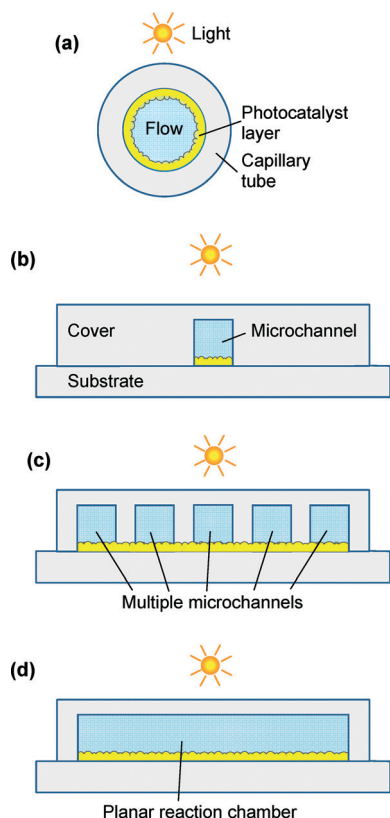
(8) **More functionalities:** Microfluidics has the potential to add more functionalities to the photocatalysis, such as fast heat transfer, parallel processing for rapid screening of photocatalysts, micro-mixing,<sup>33</sup> on-chip monitoring of photocatalytic reactions, controllable delivery of light using optofluidic waveguides,<sup>24–32</sup> selection of reaction pathways,<sup>36</sup> and so on.

## 5 Review of microreactors for photocatalytic water purification

Various microreactors have been explored for photocatalytic reactions such as water purification, water splitting,<sup>37,38</sup> photosynthesis,<sup>66–75</sup> bioparticle deactivation and heavy metal ion mineralization. Here we limit the survey to only water purification because it is the simplest and most representative. A brief survey of the reported microreactors for photocatalytic studies is listed in Table 1. Although their designs vary significantly, they can be simply classified into four configurations as shown in Fig. 2. The major differences can be seen more clearly from the transverse cross-sections (perpendicular to the flow direction) of the reactors. The *micro-capillary reactor* coats a layer of photocatalyst on the inner wall of a capillary tube and runs the water sample inside the tube. The light can be irradiated from the outside. The *single-microchannel reactor* makes use of a single straight microchannel to carry the water sample whereas the *multi-microchannel reactor* exploits an array of the microchannels. The *planar micro-reactor* enlarges the microchannel in the lateral direction into a planar chamber. The first three configurations are based on microchannels, each of which has comparable

**Table 1** Typical microfluidic reactors used for photocatalytic water treatment

Type of microreactor	Catalyst/light source	Model chemicals
Micro-capillary reactor	TiO <sub>2</sub> /SiO <sub>2</sub> /UV light	Methylene blue <sup>76</sup>
	TiO <sub>2</sub> /UV LED	Rhodamine 6G <sup>77</sup>
	TiO <sub>2</sub> /UV lamp	Methylene orange <sup>78</sup>
Single straight microchannel reactor	TiO <sub>2</sub> /UV LED	New coccine, <i>etc.</i> <sup>79</sup>
	TiO <sub>2</sub> /UV Nd-YAG laser	Salicylic acid <sup>81</sup>
	TiO <sub>2</sub> /UV LED	Chelate (Cu-EDTA) <sup>82</sup>
	P25 TiO <sub>2</sub> /UV light	4-Chlorophenol <sup>83</sup>
Multi-microchannel reactor	Pt-TiO <sub>2</sub> /UV LED	Methylene blue, <i>etc.</i> <sup>71,80</sup>
	- Branched microchannel	
	- Serpentine microchannel	
	TiO <sub>2</sub> /UV-A LED	4-Chlorophenol <sup>54</sup>
Planar microreactor	Nanoporous TiO <sub>2</sub>	Methylene blue <sup>48</sup>
	Nanofibrous TiO <sub>2</sub> /UV light	Methylene blue <sup>33</sup>
	TiO <sub>2</sub> /tungsten lamp	Methylene blue/phenol <sup>84</sup>
	TiO <sub>2</sub> /solar light	Methylene blue <sup>34</sup>
	P25 TiO <sub>2</sub> /BiVO <sub>4</sub> /solar light	Methylene blue <sup>35</sup>
	BiVO <sub>4</sub> /blue LED	Methylene blue <sup>36</sup>

**Fig. 2** Typical designs of microfluidic reactors for photocatalysis water purification. (a) Transverse cross-section of micro-capillary reactor; (b) single-microchannel reactor; (c) multi-microchannel reactor; and (d) planar microreactor.

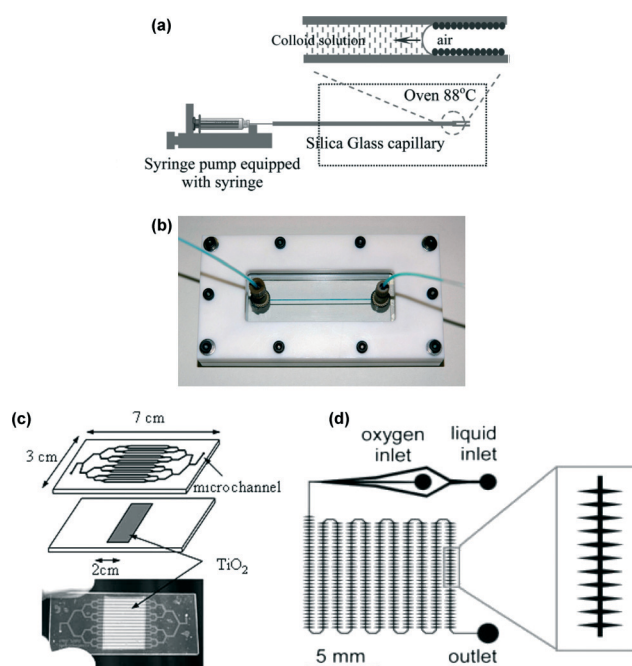
dimensions of width and height (or diameter) in the range of 10–100  $\mu\text{m}$ , whereas the last one has a much larger width (typically 1–100 mm) than the height. For photocatalysis, such a difference significantly affects the throughput, the photon utilization, the fabrication of photocatalysts, and the scalability to macro-scale reactors.

### 5.1 Micro-capillary reactors

An early work was reported by Li *et al.*,<sup>76</sup> who fabricated a microreactor using capillaries with an inner diameter of 200  $\mu\text{m}$  (see Fig. 3(a)). The inner wall was coated with a TiO<sub>2</sub>/SiO<sub>2</sub> film to degrade the aqueous methylene blue (MB) solution. Micro-capillary based reactors have also been used to decompose various other organic dyes.<sup>77–79</sup> It is the simplest design, but the coating on the inner wall is cumbersome. And the external irradiation is not ideal for the utilization of light because the outer part of the photocatalyst layer absorbs light but makes little contribution to the photodegradation.

### 5.2 Single-microchannel reactors

With the rapid development of various etching techniques such as photolithography, micro/nano imprinting and dry/wet etching, some researchers fabricated microchannels on glass, ceramic and polymer substrates to examine photocatalytic

**Fig. 3** Demonstrated microchannel-based reactors. (a) Micro-capillary reactor with the inner wall coated with self-assembled SiO<sub>2</sub>/TiO<sub>2</sub> for methylene blue degradation; dimensions of the capillary: 5 cm (length)  $\times$  530  $\mu\text{m}$  (outer diameter) and 200  $\mu\text{m}$  (inner diameter);<sup>76</sup> (b) single straight microchannel reactor with immobilized TiO<sub>2</sub>-coated silica beads for degradation of 4-chlorophenol;<sup>80</sup> (c) branched microchannel reactor for synthesis of L-pipecolic acid;<sup>52</sup> (d) serpentine microchannel reactor with 11 rows with 32 side lobes per row, coated with porous TiO<sub>2</sub> on the inner wall, for methylene blue degradation.<sup>48</sup>

reactions. Matsushita *et al.* designed a single straight microchannel to degrade some organic models<sup>80</sup> (see Fig. 3(b)). The bottom of the microchannel was immobilized with a sol-gel prepared TiO<sub>2</sub> thin film loaded with Pt particles. Similar reactors using single straight microchannels can be found in many other studies on the degradation of organic contaminants.<sup>80–83</sup>

### 5.3 Multi-microchannel reactors

The microreactors based on a micro-capillary and single microchannel have small photon receiving areas and waste most of the external irradiation light. And the small cross-sectional area limits the throughput as well. To tackle these problems, multiple microchannels have been introduced. In 2004, Gorges *et al.*<sup>54</sup> designed a microreactor that branched out 19 parallel microchannels. It immobilized a TiO<sub>2</sub> nanoporous film and fixed a UV-LED array above the area of the branched microchannels. The illuminated specific surface of the microreactor surpassed that of conventional bulk reactors by two orders of magnitude. In 2005, Takei *et al.*<sup>52</sup> fabricated a multi-microchannel reactor for photocatalytic redox-combined synthesis of L-pipecolinic acid using an anatase TiO<sub>2</sub> thin film (see Fig. 3(c)). Pt nanoparticles were photodeposited from H<sub>2</sub>PtCl<sub>6</sub> as the reduction sites. It was found that the conversion rate in the microreactor was 70 times larger than that in a cuvette using titania nanoparticles with almost the same selectivity and enantiomeric excess. In another form of the multi-microchannel reactor, a single microchannel is folded up into a serpentine shape (see Fig. 3(d)).<sup>33,48,84</sup> This increases the photon receiving area and the residence time. However, the cross-section remains the same as that of a single microchannel and thus limits the throughput.

### 5.4 Planar microreactors

To further enhance the utilization of the surface area of microfluidic chips, planar microreactors have been proposed. We fabricated a microreactor of this type to study the photocatalytic degradation of MB under solar irradiation.<sup>34</sup> The design and cross-section of the microreactor can be seen in Fig. 4(a) and (b). The microreactor had a rectangular reaction chamber, which was constructed from two nanoporous TiO<sub>2</sub>-coated glasses<sup>72</sup> as the cover and substrate and a 100  $\mu\text{m}$ -thick epoxy layer as the spacer and sealant. Scanning electron micrographs of the nanoporous film are also shown in Fig. 4(c). In the planar microreactor, the TiO<sub>2</sub> films on the glasses had the same surface area as the reaction chamber, making the best use of the surface area for light receiving and photocatalytic reaction. In this device, the liquid layer was 100  $\mu\text{m}$  thick, and thus the nominal SA:V of the microreactor was  $\text{SA:V} = 2/h_2 = 20\,000\text{ m}^{-1}$ , where  $h_2$  is the height of reaction chamber (see Fig. 4(b)). As mentioned above, the actual value should be many times larger due to the nanoporous morphology of the TiO<sub>2</sub> film. Such a high SA:V would significantly improve the mass transfer efficiency. From the experimental results plotted in Fig. 4(d), the photodegradation efficiency of MB could go up to 94% at a reaction time of 36 s, which was impressive compared to the

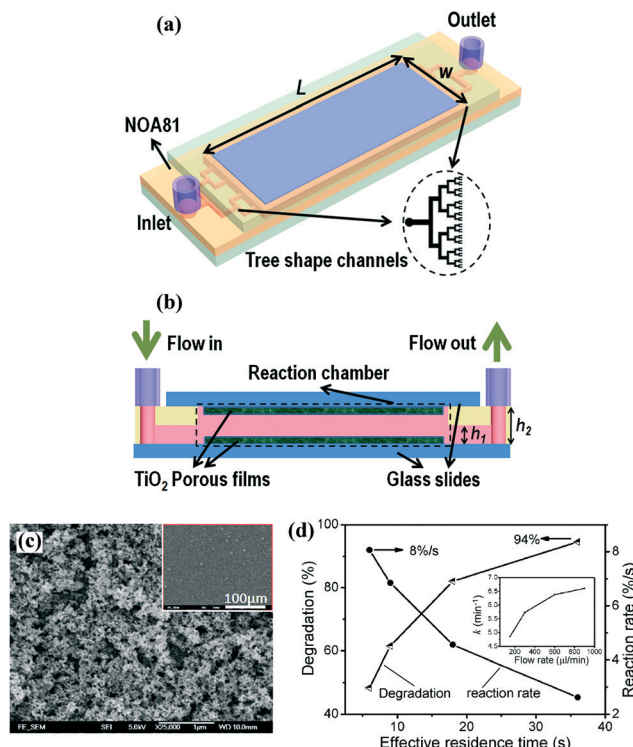


Fig. 4 Planar microreactor using immobilized nanoporous TiO<sub>2</sub> film for methylene blue decomposition.<sup>34</sup> (a) Schematic diagram and (b) cross-section of the microreactor; (c) scanning electron micrographs of the nanoporous TiO<sub>2</sub> film; (d) characterization of the photocatalytic performance of the microreactor.

reaction times of several hours or even days that are often needed in bulk reactors.<sup>64</sup> The experimental data showed that the reaction rate constant was enhanced by >100 times as compared to bulk reactors. However, the device faced the problems of oxygen deficiency (due to insufficient dissolved oxygen) and low solar spectrum sensitivity (due to the use of TiO<sub>2</sub>). In addition, the recombination of photo-excited electrons and holes was still quite serious because of the use of only one type of photocatalyst material (*i.e.*, TiO<sub>2</sub>) and thus no internal mechanism to separate electrons and holes.

To solve these problems, we designed another planar microreactor<sup>36</sup> as shown in Fig. 5. At the bottom of the reaction chamber, a nanoporous layer of monoclinic BiVO<sub>4</sub> (BVO) was deposited onto an indium tin oxide (ITO) glass (see Fig. 5(b)). BVO has high photocatalytic reactivity under visible light because of its small band gap (<2.7 eV) and good charge migration ability. This ensured a better utilization of the solar spectrum. The top of the reaction chamber was an ITO glass too, and it was connected to the bottom ITO glass through a voltage source. When a bias voltage was applied, the electrons and holes were forced to separate. In fact, the bias voltage introduced other benefits. By changing the polarity of the voltage, electrons or holes could be selectively driven to the BVO reaction surface. This enabled the control of electron-driven or hole-driven oxidation for photodecomposition (see the insets of Fig. 5(c)). In addition, when the



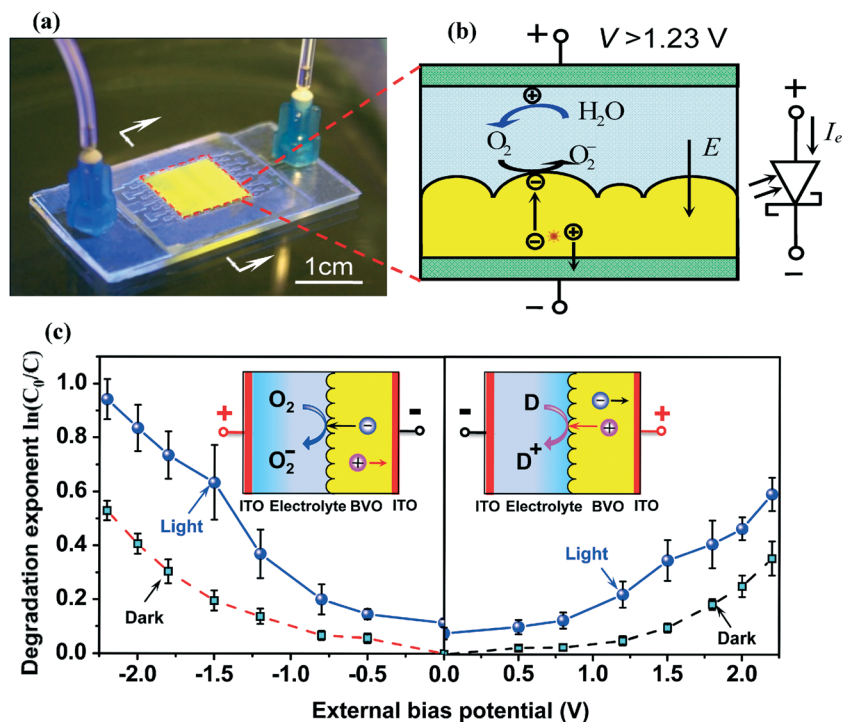


Fig. 5 Photoelectrocatalytic (PEC) microreactor based on the planar configuration.<sup>36</sup> (a) Photo of the PEC microreactor; (b) working principle of PEC under a negative bias larger than the water electrolysis potential. The electrolyzed oxygen on the anode can migrate to the photocatalyst surface to supply oxygen for photocatalytic oxidation; (c) measured performances in degrading methylene blue under different bias potentials. The results under negative bias are shown in the left panel and those under positive bias are in the right panel.

top ITO layer was driven over 1.23 V, electrolysis of water generated oxygen, which could diffuse to the BVO surface to supply the oxygen for electron-driven oxidation. In this way, it solved the oxygen deficiency problem. From the experimental results in Fig. 5(c), the negative bias always exhibited higher performance. The device was tested more than 200 times and showed little degradation in the performance.

## 6 Discussions and outlook

Microfluidic reactors have some limitations too, which involve the fabrication of microstructures and the embedment of photocatalysts. Fortunately, fabrication of microfluidic structures using soft materials (but may have hard cover and hard substrate) is already a routine process, and the photocatalyst can be deposited onto the substrate before being bonded with the microstructure. Another severe problem is the limited throughput, typically  $1 \text{ ml h}^{-1}$ . This is far from the threshold throughput of about  $1000 \text{ l h}^{-1}$  for practical applications. To boost the throughput, several possible approaches could be exploited. A simple way is to use a large array of microreactors to sum up the throughput to a meaningful level (like  $1 \text{ l h}^{-1}$ ). A more practical way is to scale up the microreactors to the meter size, while maintaining the performance determining factors such as surface-area-to-volume ratio and residence time. We have already developed reactors with the footprint of half of an A4 paper to clean

water at  $1 \text{ l h}^{-1}$  and are moving toward large reactors ( $2 \text{ m} \times 2 \text{ m} \times 0.5 \text{ m}$ ,  $L \times W \times H$ ) for  $1000 \text{ l h}^{-1}$ . New designs could also be introduced, for example, coating the inner surface of capillary tubes with photocatalysts and then piling up the tubes into a large bundle (similar to the structure of a photonic crystal fiber but having a much larger cross-section). This design is a combined use of an optofluidic waveguide and photonic crystal fiber. The contaminated water could be run through the holes of tubes and the light may be irradiated directly onto the bundle cross-section. Each stream of flow inside the tubes acts as an optofluidic waveguide to carry the light, which is absorbed gradually by the photocatalyst layer coated on the tube inner surface for photodegradation. This design ensures a long interaction length for the light with the photocatalyst layer and the water sample, and would lead to the full utilization of the light energy and a total cleaning of the contaminants. Large cross-sectional area and fast flow velocity (using long tubes to ensure sufficient residence time) join up for large throughput. It is feasible to achieve  $1000 \text{ l h}^{-1}$ . Many other innovative designs could be explored as well. With the techniques and physical understandings accumulated during the development of microfluidic reactors, the prospect for industrial water purification is very promising.

On the other hand, there are many scenarios that do not need large throughput. In fact, the microreactors consume small amounts of liquid samples and photocatalysts. This could be a beneficial factor for some applications, for instance, rapid characterization of expensive photocatalysts,

parallel performance comparison of different photocatalysts and optimization of the operating conditions. As the photocatalytic reaction is strongly dependent on many factors (*e.g.*, type of photocatalyst, preparation details of photocatalysts, model chemicals, light sources, temperature, pH value, *etc.*), it has long been a difficulty to standardize the photocatalytic efficiency tests and to make different tests comparable. Microreactors may provide a standard platform as they enable convenient control of operating conditions (such as flow rate, heat dissipation, *etc.*), rapid characterization and parallel photoreactions (using an array of microchannels or reaction chambers). A similar case in the use of microfluidic chips for drug screening has achieved great success.

Beyond that, microreactors have potential for other fields. Actually, some studies have already tried water splitting,<sup>37,38</sup> protein cleavage<sup>65</sup> and photosynthesis,<sup>66–75</sup> but most are in their infancy. There are still a lot more to explore. For example, bulk reaction systems have utilized photocatalysis for destruction of bacteria<sup>85</sup> and viruses,<sup>86</sup> inactivation of cancer cells,<sup>87</sup> nitrogen fixation<sup>88,89</sup> and remediation of oil spills.<sup>47,90</sup> Their corresponding microfluidic designs have yet to come.

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