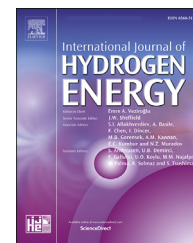


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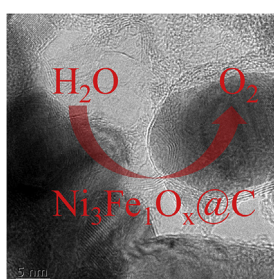
Core-shell $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C}$ -based nanocomposites for the oxygen evolution reaction

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HIGHLIGHTS

- Core-shell $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C}$ catalysts are fabricated by an annealing method.
- $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ exhibits an overpotential of only 264 mV at 10 mA cm^{-2} .
- Bimetallic $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ show lower OER barrier than monometallic counterpart.
- The charge transfer ability can be enhanced by the core-shell structure.
- The large ECSA of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ favors exposing more active sites.

GRAPHICAL ABSTRACT



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ABSTRACT

To deal with energy and environmental issues, it is necessary to exploit efficient and stable electrocatalysts for the generation of clean hydrogen. Herein, we describe the synthesis of bimetallic Fe/Ni alloy encapsulated by amorphous carbon shells via a facile annealing strategy for electrocatalytic oxygen evolution reaction (OER). The ferric nickel tartrate annealed at 800°C ($\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$) exhibits a low OER overpotential of 264 mV at 10 mA cm^{-2} and good stability in alkaline media. Compared with monometallic counterpart, bimetallic $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ shows lower OER barrier (ca. 324 kJ mol^{-1}) due to a cooperation mechanism between Ni and Fe sites in promoting electrocatalytic water oxidation. Compared with those annealed at other temperatures, the enhanced OER performance of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ can be ascribed to the large electrochemical surface area for exposing more active sites, smaller charge transfer, and better intrinsic activity of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ -based sites.

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Introduction

The electrolysis of water for generating hydrogen via renewable energy sources is an efficient carbon-neutral technology for clean energy production [1–5]. However, the large-scale implement of brine electrolysis is seriously restricted by the scarcity of noble metal Ir-/Ru-based catalysts for facilitating the sluggish anodic oxygen evolution reaction (OER) [6–9]. Ni-based catalysts with unique structural and chemical properties are regarded as the most potential alternatives to the precious Ir-based catalysts for the OER in alkaline electrolytes [10–13]. Especially, nanostructured Ni alloys with modified electronic structures are outstanding OER electrocatalysts in alkaline media [14,15]. Thereinto, NiFe-based oxides/(oxy)hydroxides have been extensively investigated as one of the most high-efficiency OER electrocatalysts owing to a cooperative mechanism between Ni and Fe sites [16,17]. Lin et al. found that the Ni–Fe hydroxide would be deactivated after the dissociation of Fe and formation of the FeOOH secondary phase [17]. Hu et al. found that the Fe sites had higher OER activity than the Ni sites in NiFe layered double hydroxide with an Fe content of 4.7% [18]. Since the active species in the catalyst could greatly influence the electrochemical property, the rational fabrication of nanostructures for NiFe-based cat-

alysts by increasing the intrinsic active centers is the key to enhance the OER activity [19].

To enhance the electrocatalytic activity of NiFe-based nanocomposite catalysts, different strategies have been developed, including size and morphology control [20,21], supporting them on high specific area substrates [22,23], metal doping (e.g. Co [24], Al [25], Cd [26], Cu [27], Mo [28], and Ir [29]), nonmetal doping (e.g. N [30], P, B, S [31], and Se [32]), defect engineering [33], and lattice strain [34]. For size and morphology control, nanoparticles, nanosheets, porous structures, and core-shell structures have been successfully fabricated [35]. Thereinto, using carbon shells to encapsulate active NiFe alloys is an effective method to avoid the direct contact with electrolytes and protect them from oxidation. For instance, Wang and co-workers wrapped N-doped graphitic shell around the NiFe alloy for the OER with an overpotential of 320 mV at 10 mA cm⁻² in alkaline media [36]. Bao et al. coated a NiFe alloy with N-doped carbon shells, which demonstrated an overpotential of 280 mV at 10 mA cm⁻² in alkaline media [37]. Gong et al. found that Ni₃Fe alloys incorporated in N-doped carbon exhibited an overpotential of 330 mV at 10 mA cm⁻² [38]. Xie et al. reported Ni₃Fe alloys embedded into boron-doped carbon displayed an overpotential of 280 mV at 10 mA cm⁻² [39]. By theoretical calculations, Zhao et al. revealed that 1/4 monolayer O covered

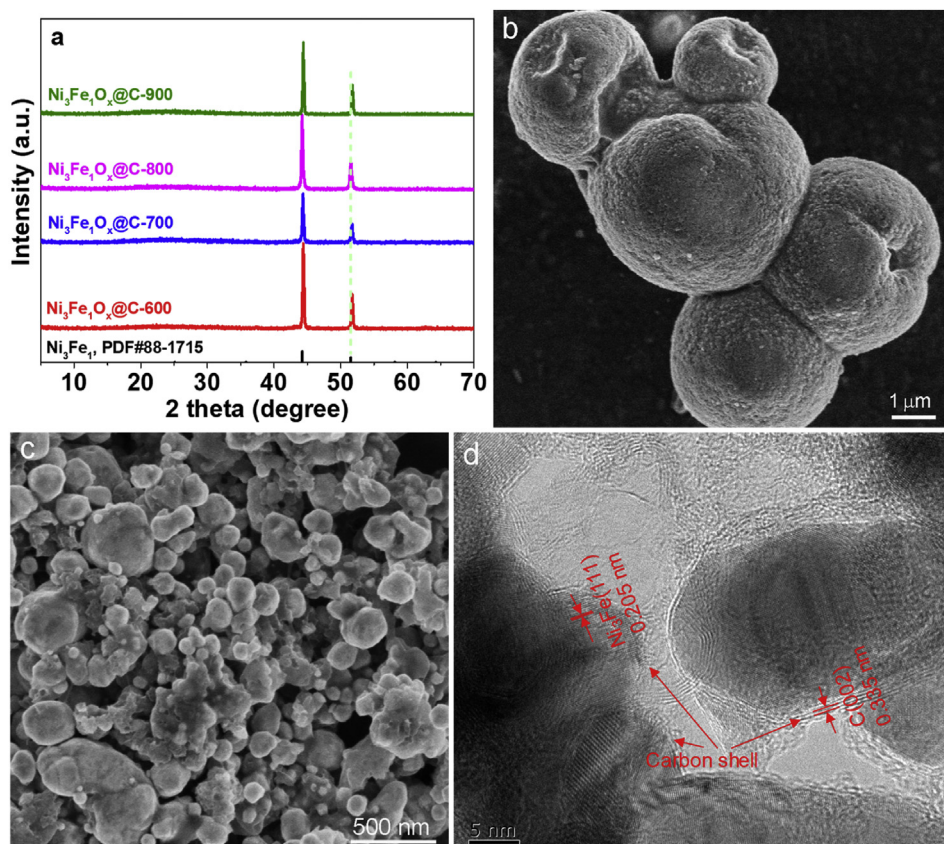


Fig. 1 – (a) XRD patterns of Ni₃Fe₁O_x@C-T and referred sample Ni₃Fe₁. (b) SEM image of Ni₃Fe₁-TA. (c) SEM image of Ni₃Fe₁O_x@C-800. (d) HRTEM image of Ni₃Fe₁O_x@C-800.

surface in Ni_3Fe -layered double hydroxides combined with the OH readily [40]. However, until now, there are still no efficient methods to adjust the proportion of the coated bi-metals, which results in difficulty to correlate the active species and OER performance.

In this work, we report a facile annealing method to encapsulate a Ni_3Fe alloy within ultrathin amorphous carbon layers. By modulating the annealing temperature and the Ni/Fe proportion, the active species and electron structure of the as-synthesized catalyst can be efficiently optimized, promoting the OER process. The optimized catalyst annealed at 800°C with a Ni/Fe ratio of 3/1 showed better OER activity and stability than commercial IrO_2 electrocatalyst.

Experimental section

Materials preparation

Synthesis of $\text{Ni}_n\text{Fe}_1\text{-TA}$

Ferric nickel tartrate ($\text{Ni}_n\text{Fe}_1\text{-TA}$) was solvothermally synthesized. In a typical synthesis, 178 mg $\text{NiCl}_2\cdot 6\text{H}_2\text{O}$, 67 mg

$\text{FeCl}_3\cdot 6\text{H}_2\text{O}$, and 300 mg tartaric acid were dissolved in 40 mL N, N-dimethylformamide, which was transferred into 50 mL Teflon autoclave and heated at 110°C for 24 h. The obtained green solid was denoted as $\text{Ni}_3\text{Fe}_1\text{-TA}$. For comparison, Fe-TA, Ni-TA, and $\text{Ni}_n\text{Fe}_1\text{-TA}$ with different Ni/Fe ratios were synthesized by a similar solvothermal synthesis method.

Synthesis of $\text{Ni}_n\text{Fe}_1\text{O}_x\text{@C-T}$

The obtained $\text{Ni}_n\text{Fe}_1\text{-TA}$ was annealed under the protection of nitrogen at different temperatures for 2 h, which was nominated as $\text{Ni}_n\text{Fe}_1\text{O}_x\text{@C-T}$ ($T = 600, 700, 800$, and 900°C). For comparison, $\text{FeO}_x\text{@C-800}$ and $\text{NiO}_x\text{@C-800}$ were also synthesized by annealing Fe-TA and Ni-TA, respectively.

Characterization

The phase of the catalysts was identified by XRD with $\text{Cu K}\alpha$ radiation ($\lambda = 1.5418 \text{ \AA}$). Scanning electron microscope (SEM) images were taken on a HITACHI SU8020 operated at 30 kV. High resolution transmission electron microscopy (HRTEM) was conducted on a FEI Tecnai F20 microscope operated at an

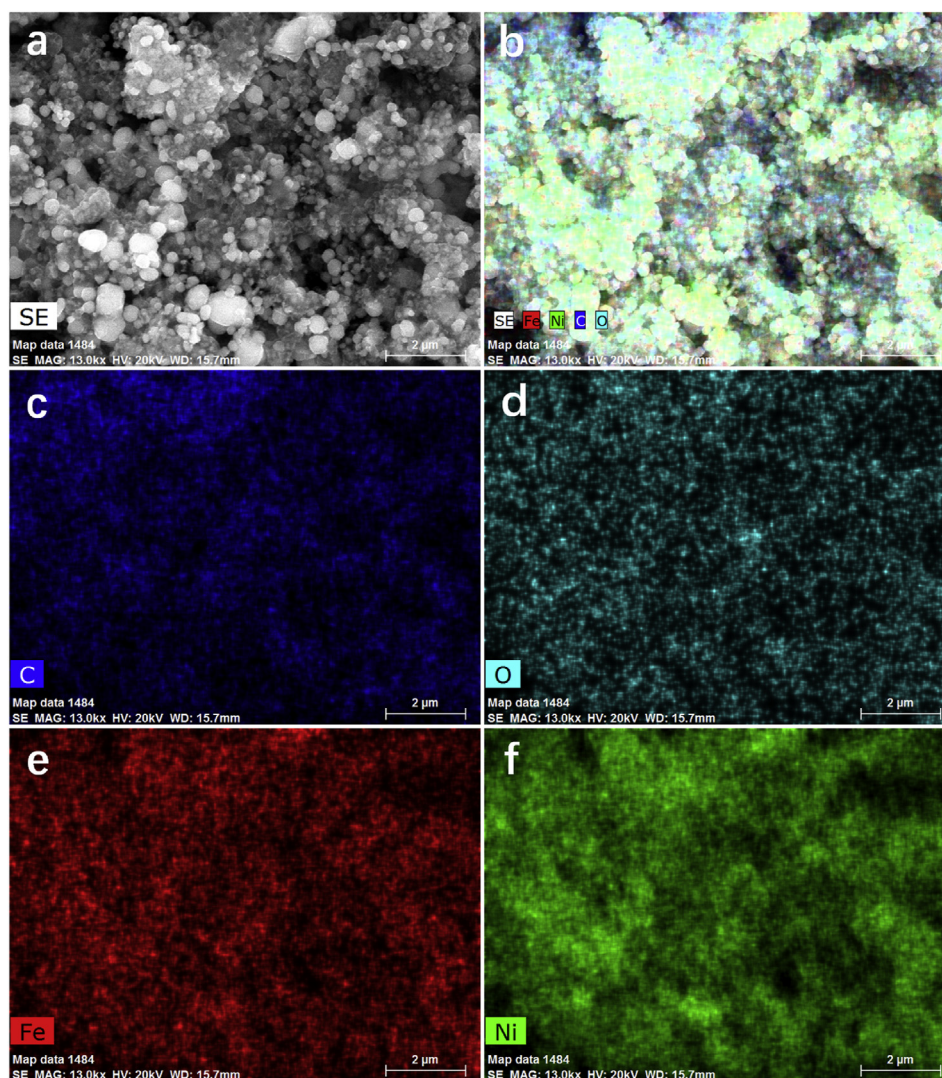


Fig. 2 – (a) SEM image of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$, and (b–f) the corresponding EDS mapping of C, O, Fe, and Ni.

accelerating voltage of 200 kV. The XPS analysis was carried out on a Thermo ESCALAB 250Xi. The C 1s peak position was selected at 284.6 eV.

Electrochemical measurements

Electrochemical measurements were performed a three-electrode system (CHI. 760E). The as-synthesized samples, saturated calomel electrode (SCE), and Pt were used as the working electrode, reference electrode, and counter electrode, respectively. In all measurements, the SCE was calibrated with respect to RHE according to the formula: $E(\text{RHE}) = E(\text{SCE}) + 0.241 + 0.0591 \text{ pH}$. LSV curves were conducted with 90% iR-compensation. The EIS measurements were investigated in the frequency from 100 kHz to 0.1 Hz.

Results and discussion

The successful fabrication of $\text{Ni}_3\text{Fe}_1\text{-TA}$ was demonstrated by powder X-ray diffraction (XRD). As exhibited in Fig. S1, the intensity of diffraction peaks becomes weak gradually when the Ni/Fe ratio increase, indicating that a bimetallic tartrate was successfully synthesized. After annealing, the $\text{Ni}_3\text{Fe}_1\text{-TA}$ was decomposed and metallic iron/nickel and their alloy surrounded by amorphous carbon was formed. As displayed in Fig. 1a and Fig. S2, the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$ shows two strong XRD peaks at 44.2 and 51.5°, attributable to the Ni_3Fe nanoparticles. Moreover, the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C}$ annealed at 600, 700, and 900 °C exhibit a mixed structure of metallic Fe, Ni, and Ni_3Fe ,

suggesting that the annealing temperature has great influence on the structure of $\text{Ni}_3\text{Fe}_1\text{-TA}$ -derived materials.

The SEM images show that the nanoparticles in the $\text{Ni}_3\text{-Fe}_1\text{O}_x\text{-C-800}$ are spherical morphology, which is similar to the parent $\text{Ni}_3\text{Fe}_1\text{-TA}$ (Fig. 1b and c). The structure of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$ was further identified by HRTEM. As illustrated in Fig. 1d, the nanoparticles were wrapped by ultrathin amorphous carbon shells (<1 nm). The interplanar spacing in the nanoparticles is 0.205 nm, corresponding to the (111) crystal plane of the Ni_3Fe alloy in good agreement with the XRD results. The element distribution in the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$ was analyzed by SEM-EDS. AS revealed in Fig. 2, the Fe and Ni elements are uniformly dispersed in the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$ sample.

The XPS survey spectrum of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$ reveals the presence of carbon, nickel, iron, and oxygen species (Fig. 3a). The corresponding high-resolution XPS Fe 2p_{3/2} spectrum of $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$ can be deconvoluted into Fe^0 (707.3 eV), Fe^{2+} (710.9 eV), and Fe^{3+} (713.1 eV) (Fig. 3b) [41–45]. The high-resolution XPS spectrum of Ni 2p_{3/2} can be convoluted into two peaks centered at 852.8 and 855.9 eV, corresponding to Ni^0 and Ni^{2+} , respectively (Fig. 3c) [46,47]. The high-resolution XPS spectrum of O 1s can be fitted into two peaks located at 530.5 and 533.4 eV, ascribed to M–O (M = Fe and Ni) and defective oxygen sites, respectively (Fig. 3d) [21,45,48,49].

The OER activity of the as-prepared samples was investigated by the polarization curves at a scan rate of 5 mV s^{−1} with the iR-compensation in 1.0 M KOH using a typical three-electrode equipment. As shown in Fig. S3, the $\text{NiO}_x\text{-C-800}$ annealed at 800 °C presents the best OER activity with the lowest overpotential at 10 mA cm^{−2} (η_{10}), while either the

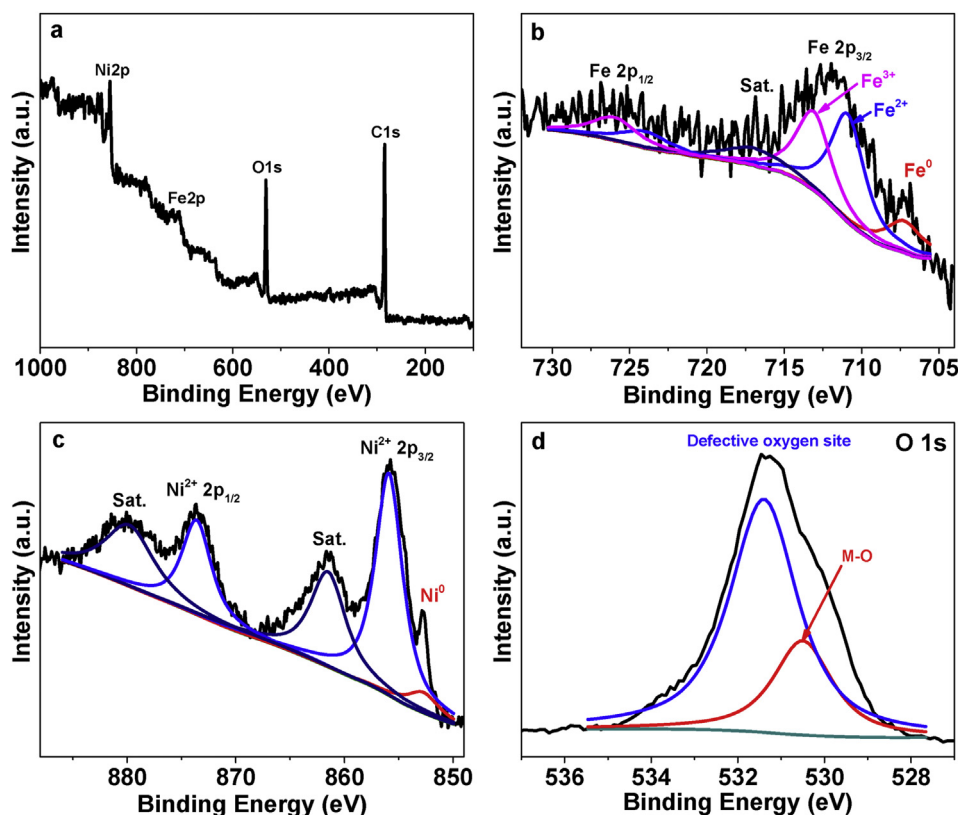


Fig. 3 – XPS survey spectrum (a), and high-resolution XPS spectra of Fe 2p (b), Ni 2p (c), and O 1s (d) of the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{-C-800}$.

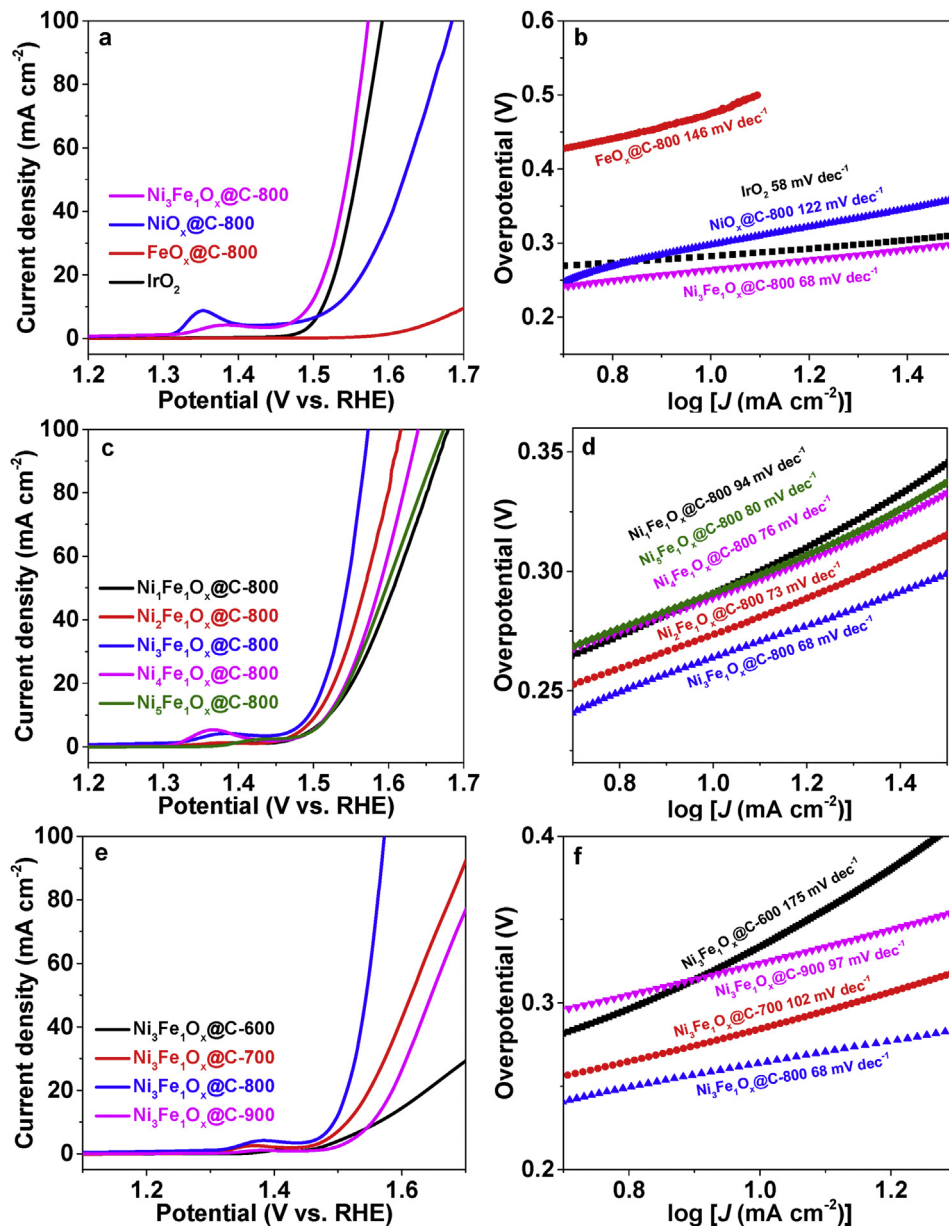


Fig. 4 – (a) LSV curves of IrO₂, FeO_x@C-800, NiO_x@C-800, and Ni₃Fe₁O_x@C-800. (b) Tafel plots. (c) LSV curves of Ni_nFe₁O_x@C-800. (b) Tafel plots. (e) LSV curves of Ni₃Fe₁O_x@C-T. (f) Tafel plots.

higher or lower annealing temperatures result in the decreased OER activity. From XRD patterns, with increasing the annealing temperature, the relative content of NiO/Ni species increases (Fig. S4). Thus, the annealing temperature of 800 °C is perceived as the representative one for exploring the Fe-doping effects on its OER performance. Thereby, the OER activity of FeO_x@C-800, NiO_x@C-800, and Ni₃Fe₁O_x@C-800 are further compared (Fig. 4a). The FeO_x@C-800 shows a high overpotential (η_{10}) of 475 mV, indicating its poor OER property. Both NiO_x@C-800 and Ni₃Fe₁O_x@C-800 show prominent OER activity with a rapid raise of electrocatalytic current at high overpotentials. Introduction of Fe further decreases the η_{10} from 298 mV of NiO_x@C-800 to 264 mV, even lower than that of commercial IrO₂ (282 mV). The derived Tafel slope of Ni₃Fe₁O_x@C-800 is 68 mV dec⁻¹, smaller than those of FeO_x@C-800

(146 mV dec⁻¹) and NiO_x@C-800 (122 mV dec⁻¹), indicating more favorable OER kinetics on the former (Fig. 4b). The OER activity of Ni₃Fe₁O_x@C-800 is comparable to or even better than those of the state-of-the-art Fe/Ni-based OER electrocatalysts in alkali (Table 1). The OER energy barrier (ΔG) on the Ni₃Fe₁O_x@C-800 was calculated using following formula (1-3) [50].

$$j = j_0 * \left[-e^{\frac{-\alpha n F (E - E_0)}{RT}} + e^{\frac{(1-\alpha) n F (E - E_0)}{RT}} \right] \quad (1)$$

$$\Delta G = (1 - \alpha) n F E_0 - (1 - \alpha) n F E \quad (2)$$

$$1 - \alpha = \frac{1}{1 + \frac{-a_1}{a_2}} \quad (3)$$

Table 1 – OER performance on various catalysts.

Catalyst	Electrolyte	η_{10} (mV)	Tafel slope (mV dec ⁻¹)	Ref.
Ni ₃ Fe ₁ O _x @C-800	1.0 M KOH	264	68	This work
NiFe@CN-G	1.0 M KOH	320	41	[36]
FeNi@Gr	1.0 M KOH	280	70	[37]
Porous Ni ₂ P	1.0 M KOH	320	105	[51]
Fe ₂ O ₃ @Ni-MOF-74	1.0 M KOH	264	48	[52]
Fe ₁ Ni ₂ -BDC	1.0 M KOH	260	35	[53]
NFN-MOF/NF	1.0 M KOH	240	58.8	[54]
Fe _{0.75} Ni _{0.25} S ₂	1.0 M KOH	247	47.6	[55]
Ni-MOF@Fe-MOF	1.0 M KOH	265	82	[56]
NiFe _x @NiFe ₂ O ₄ @NC	1.0 M KOH	262	51.4	[57]
NiO/C@NiFe-LDHs	1.0 M KOH	299	45	[58]
DR-Ni ₃ FeN/NG	1.0 M KOH	250	38	[59]
Co _{2.36} Fe _{0.19} Ni _{0.45} -btca	1.0 M KOH	292	72.6	[60]
CoNi _{0.2} Fe _{0.05} -ZHP	1.0 M NaOH	329	48.2	[61]

where T is the test temperature, R is the gas constant, n is the electron transfer number, F is the Faraday constant, j_0 is the exchange current density, a is the Tafel slope. The ΔG is calculated to be ca. 324 kJ mol⁻¹ for Ni₃Fe₁O_x@C-800, far smaller than those of FeO_x@C-800 (392 kJ mol⁻¹) and NiO_x@C-800 (358 kJ mol⁻¹), suggesting that Fe-doped Ni-based catalysts can efficiently reduce OER energy barrier.

The influence of Ni/Fe ratio on the OER activity was studied. As demonstrated in Fig. 4c, the OER activity increases initially with raising the Ni/Fe ratio and reaches a maximum at Ni/Fe = 3/1. Further increasing the Ni/Fe ratio leads to decreased activity, suggesting that appropriate Ni/Fe ratio favors the formation of highly active sites for the OER. The smaller Tafel slope of Ni₃Fe₁O_x@C-800 than other Ni_nFe₁O_x@C-800 further implies that appropriate Ni/Fe ratio can facilitate the OER electrocatalysis due to a cooperative mechanism between Ni and Fe sites (Fig. 4d) [18,62]. Then, the influence of annealing temperature on the electrocatalytic OER performance of Ni₃Fe₁O_x@C was investigated. As exhibited in Fig. 4e and f, like Fe-free samples, Ni₃Fe₁-TA annealing at 800 °C shows the highest OER activity and the smallest Tafel slope. From the aforementioned XRD analysis, we know that Ni₃Fe₁O_x@C-800 possesses a main species of Ni₃Fe alloy, while

Ni₃Fe₁O_x@C-600, Ni₃Fe₁O_x@C-700 and Ni₃Fe₁O_x@C-900 all show a mixed species of metallic Fe, Ni, and Ni₃Fe. In addition, Ni₁Fe₁O_x@C-800 and Ni₂Fe₁O_x@C-800 show a mixed species of metallic Fe and Ni₃Fe, while Ni₄Fe₁O_x@C-800 exhibits a mixed species of metallic Fe, Ni, and Ni₃Fe (Fig. S5). As discussed above, monometallic Fe/Ni species exhibits worse OER activity than Fe-doped Ni-based catalysts. Therefore, it is reasonably inferred that Ni₃Fe-based active site are the efficient OER center. In addition, the available electrocatalytic active sites were assessed by electrochemically active surface area (ECSA). As exhibited in Figs. S6–S9, Ni₃Fe₁O_x@C-800 shows an ECSA of 129.0 cm², larger than Ni₃Fe₁O_x@C-600 (6.8 cm²), Ni₃Fe₁O_x@C-700 (64.0 cm²), and Ni₃Fe₁O_x@C-900 (53.4 cm²), indicating more available active sites in the former. Furthermore, charge-transfer ability is one of the main factors that influence electrocatalytic performance of OER. The charge-transfer resistance (R_{ct}) can be derived from the Nyquist plots. As illustrated in Figs. S10–S14, the fitted R_{ct} values for Ni₃Fe₁O_x@C-600, Ni₃Fe₁O_x@C-700, Ni₃Fe₁O_x@C-800, and Ni₃Fe₁O_x@C-900 are 39.6, 37.6, 29.6, and 32.8 Ω cm². The smaller R_{ct} of Ni₃Fe₁O_x@C-800 indicates that the Mott-Schottky interface plays a more favorable role in facilitating charge transfer than those in other Ni₃Fe₁O_x@C-T samples [63]. By theoretical calculations, Li et al. found that the theoretical overpotential on Fe site is 0.424 eV, lower than that on Ni site (0.829 eV) in Ni₃Fe-layered double hydroxides [40]. Lin et al. reported that the OER activity would decrease when the Fe element was separated out from the NiFe hydroxide [17]. In addition, Lyu and Nachtigall predicted the lowest theoretical overpotential is 0.4 V on Ni₃Fe nanoparticle encapsulated in a single NC layer [64]. They also found that the OER mechanism was significantly influenced by the charge transfer from Ni₃Fe to NC layers. Therefore, the excellent OER performance of Ni₃Fe₁O_x@C-800 should be ascribed to its uniform structure and good charge transfer ability.

The stability of Ni₃Fe₁O_x@C-800 was evaluated by supporting it on a graphite plate using the chronoamperometric measurement. As shown in Fig. 5a, negligible change in current density is observed after 12 h, revealing the appreciable durability of the Ni₃Fe₁O_x@C-800. The accelerated stability test in the potential range of 1.2–1.65 V for 2000 cycles is displayed in Fig. 5b, where no significant change in current density

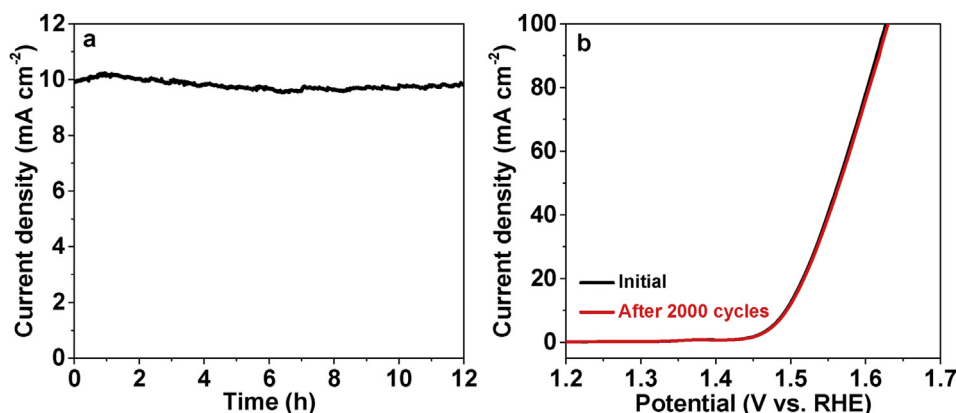


Fig. 5 – (a) Plot of current density versus time for the Ni₃Fe₁O_x@C-800. (b) Polarization curves of Ni₃Fe₁O_x@C-800 before and after 2000 cycles.

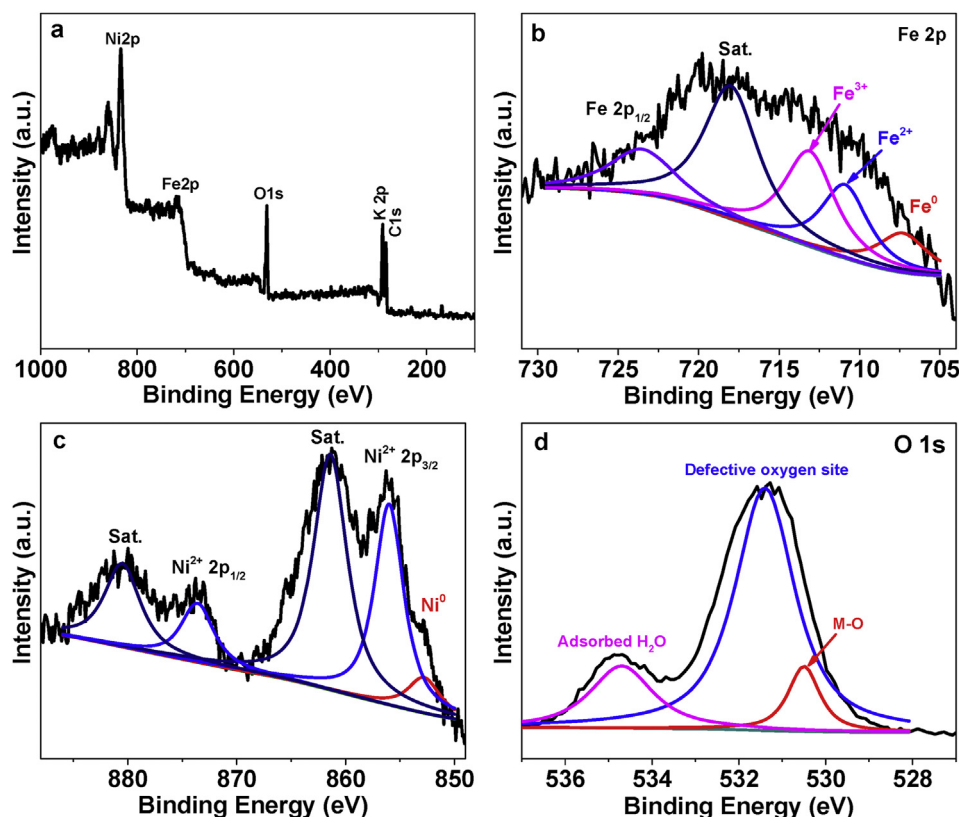


Fig. 6 – XPS survey spectrum (a), and high-resolution XPS spectra of Fe 2p (b), Ni 2p (c), and O 1s (d) of the used $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$.

profile is observed, signifying outstanding operational stability after the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ is activated. The structure of the electrocatalyst after the durability test was evaluated by XRD and XPS. The XRD presented in Fig. S15 shows that the main species in the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ after OER test is still Ni_3Fe alloy, suggesting its good stability due to the protection of carbon shells. The XPS survey spectrum of the used $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ verifies the presence of C, O, Fe, Ni and K (absorbed from the electrolyte) elements (Fig. 6a). After OER electrocatalysis, partial Fe were oxidized to higher valence states, while Fe^0 was still detectable due to the protection of carbon shells (Fig. 6b). Additionally, Ni^0 was still detected in the used $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ due to the wrapping of amorphous carbon shells (Fig. 6c). In addition, compared with the fresh $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$, the relative content of defective oxygen sites in the used $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ increased (Fig. 6d), indicating that surface oxygen species took part in the OER. Combining with the XRD, XPS and electrochemical analysis, we can infer that surface oxidized Fe/Ni species are responsible for electrocatalytic water oxidation, while the Ni_3Fe core favors the electron and charge transfer.

Conclusions

In the present work, we have synthesized a Ni_3Fe alloy wrapped by amorphous carbon shells via a simple annealing process. The $\text{Ni}_3\text{Fe}_1\text{-TA}$ annealed at 800°C offers the best OER activity due to the presence of more active sites, smaller

charge transfer, and better intrinsic activity. As a result, the $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ exhibits low overpotential (η_{10}) of 264 mV, small Tafel slope of 68 mV dec^{-1} , and good stability in alkaline media. Compared with monometallic $\text{FeO}_x\text{@C-800}$ and $\text{NiO}_x\text{@C-800}$, bimetallic $\text{Ni}_3\text{Fe}_1\text{O}_x\text{@C-800}$ shows lower OER barrier (ca. 324 kJ mol^{-1}) due to a cooperative catalytic mechanism between Fe and Ni sites in facilitating OER electrocatalysis.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.ijhydene.2021.10.119>.

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